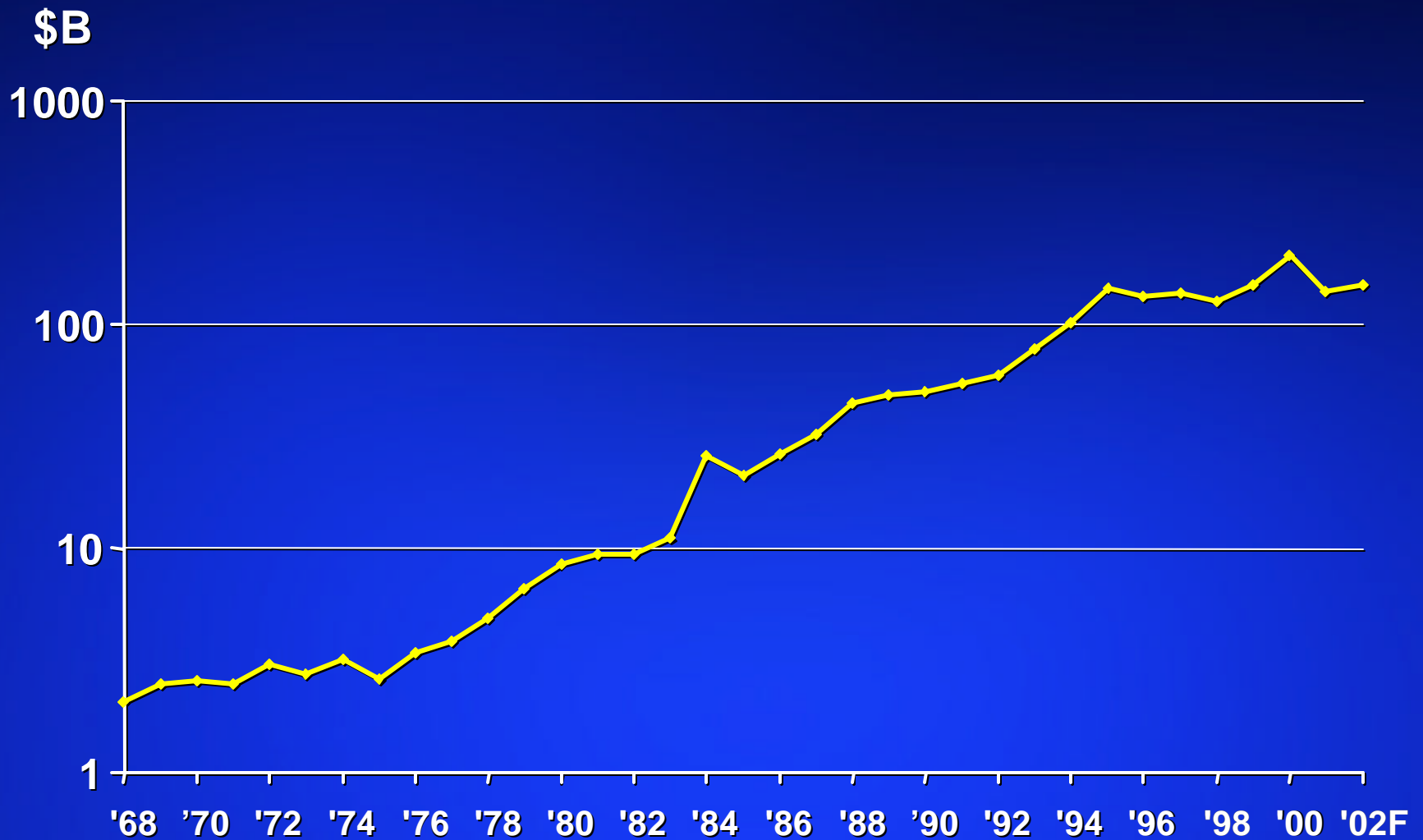


Our Revolution

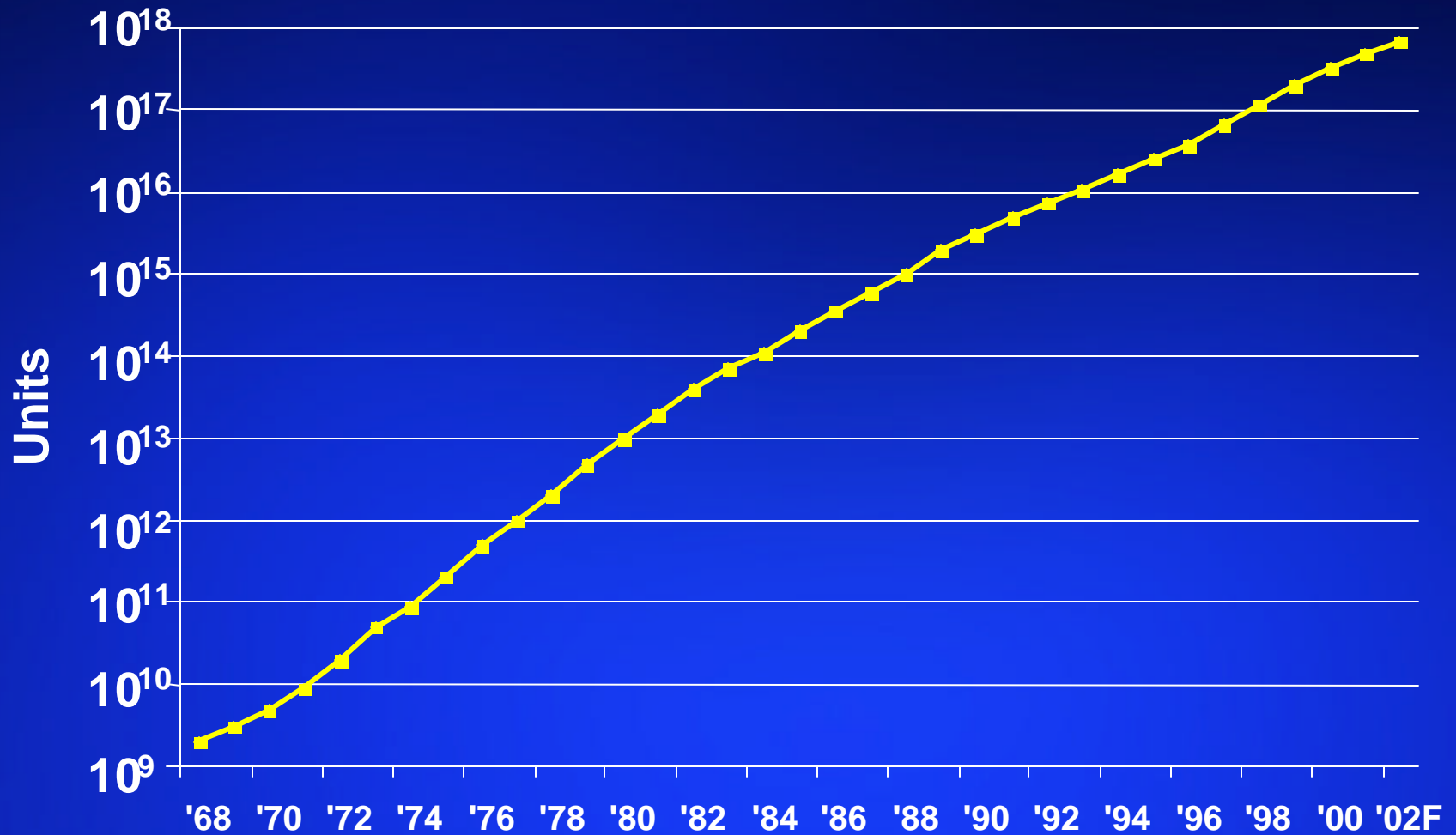
Gordon E. Moore

Worldwide Semiconductor Revenues

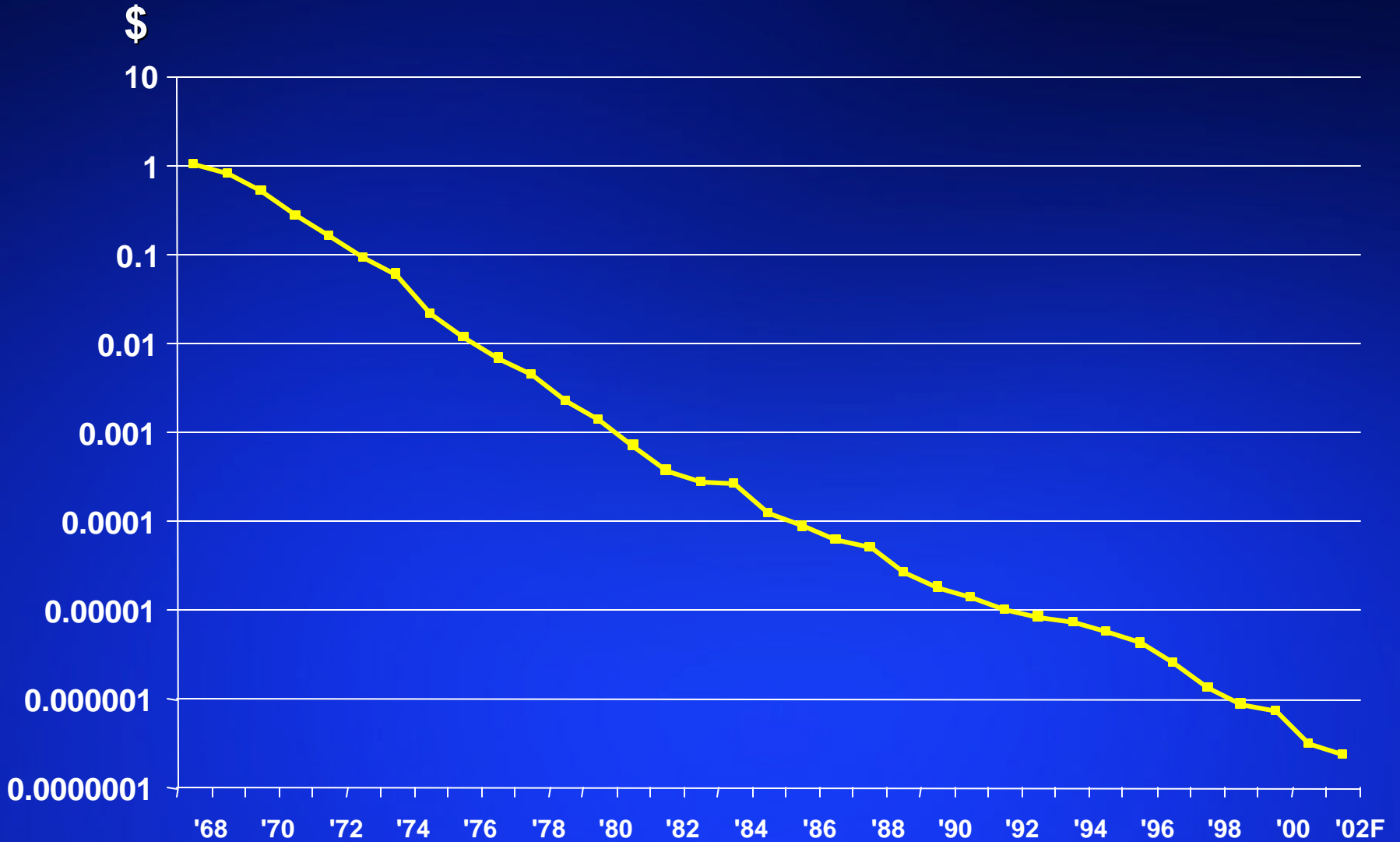


Source: Intel/WSTS, 8/02

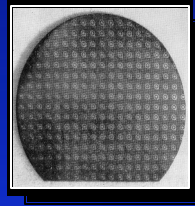
Transistors Shipped Per Year



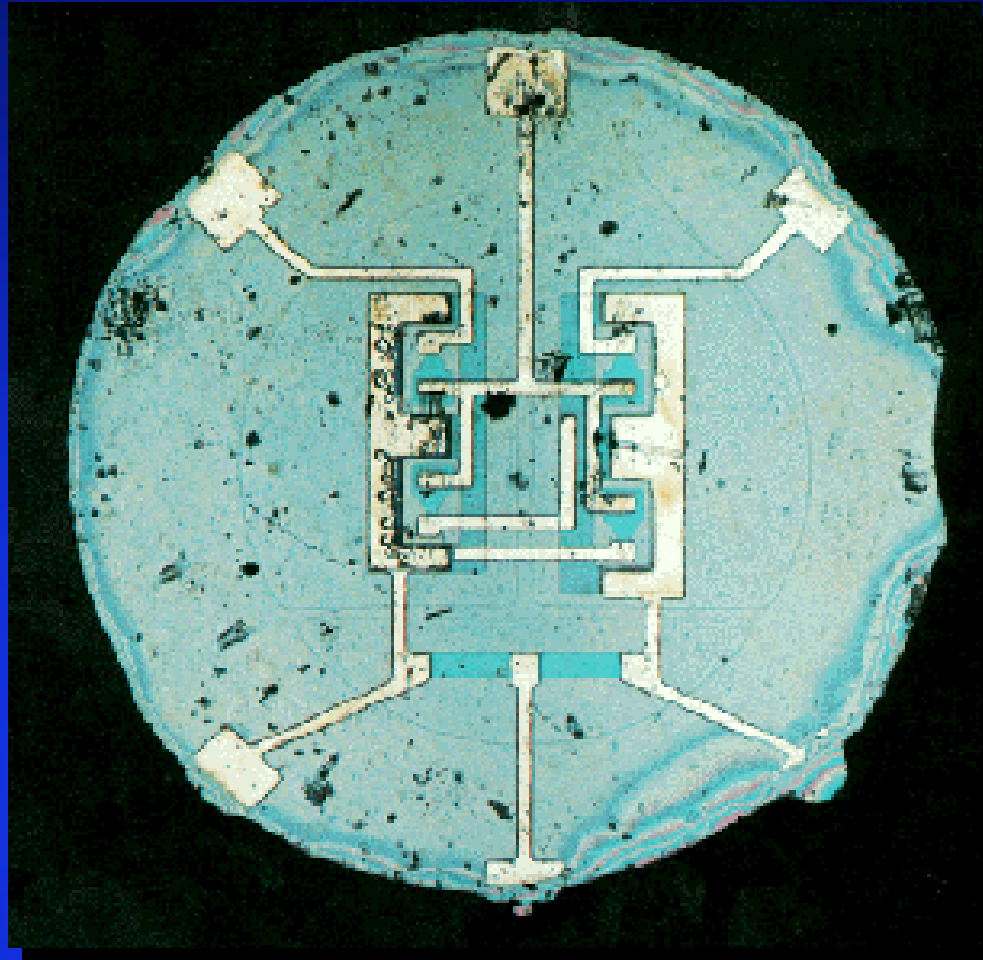
Average Transistor Price by Year



1" Wafer of Planar Transistors, ~1959

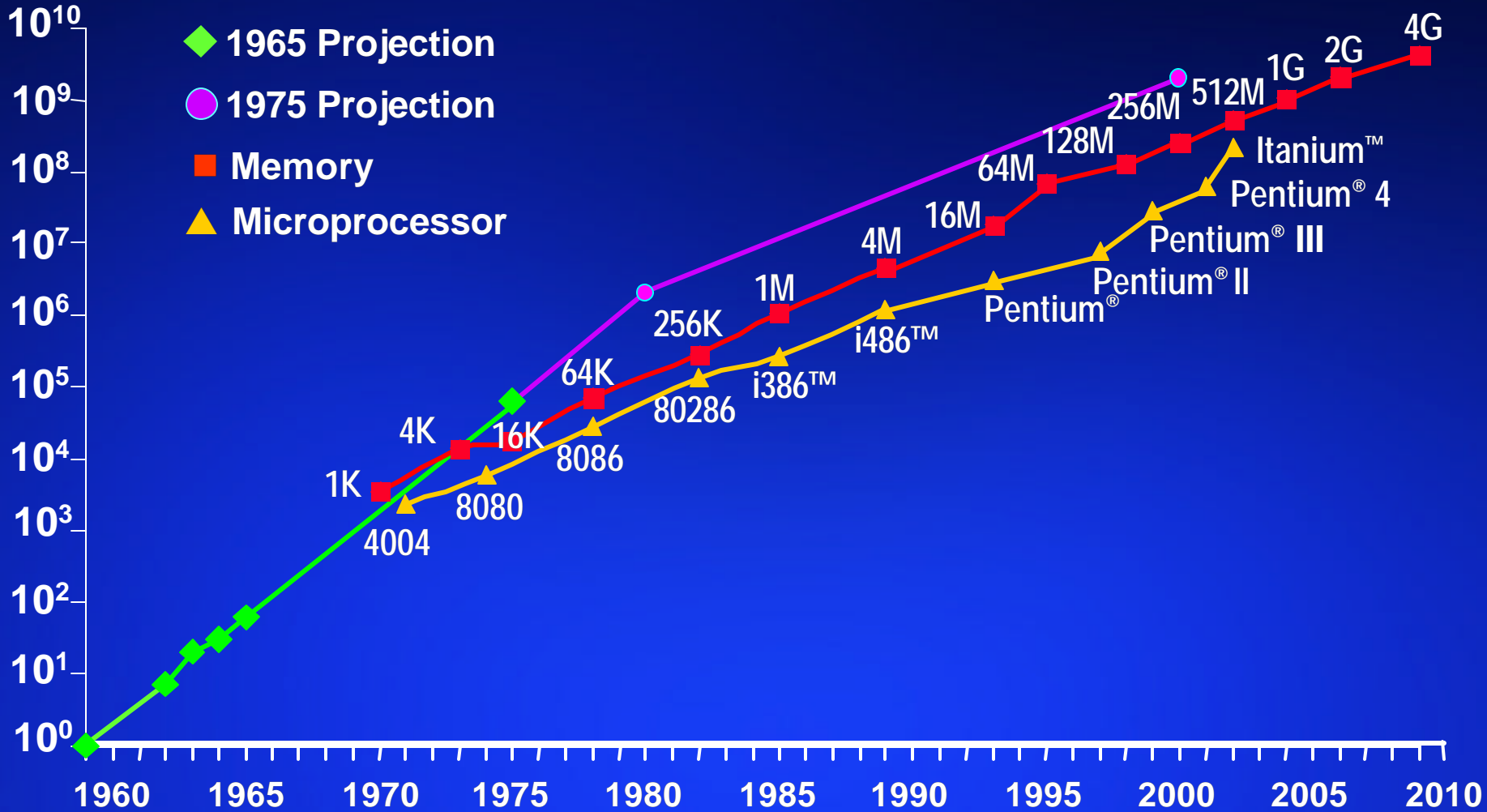


The First Planar Integrated Circuit, 1961

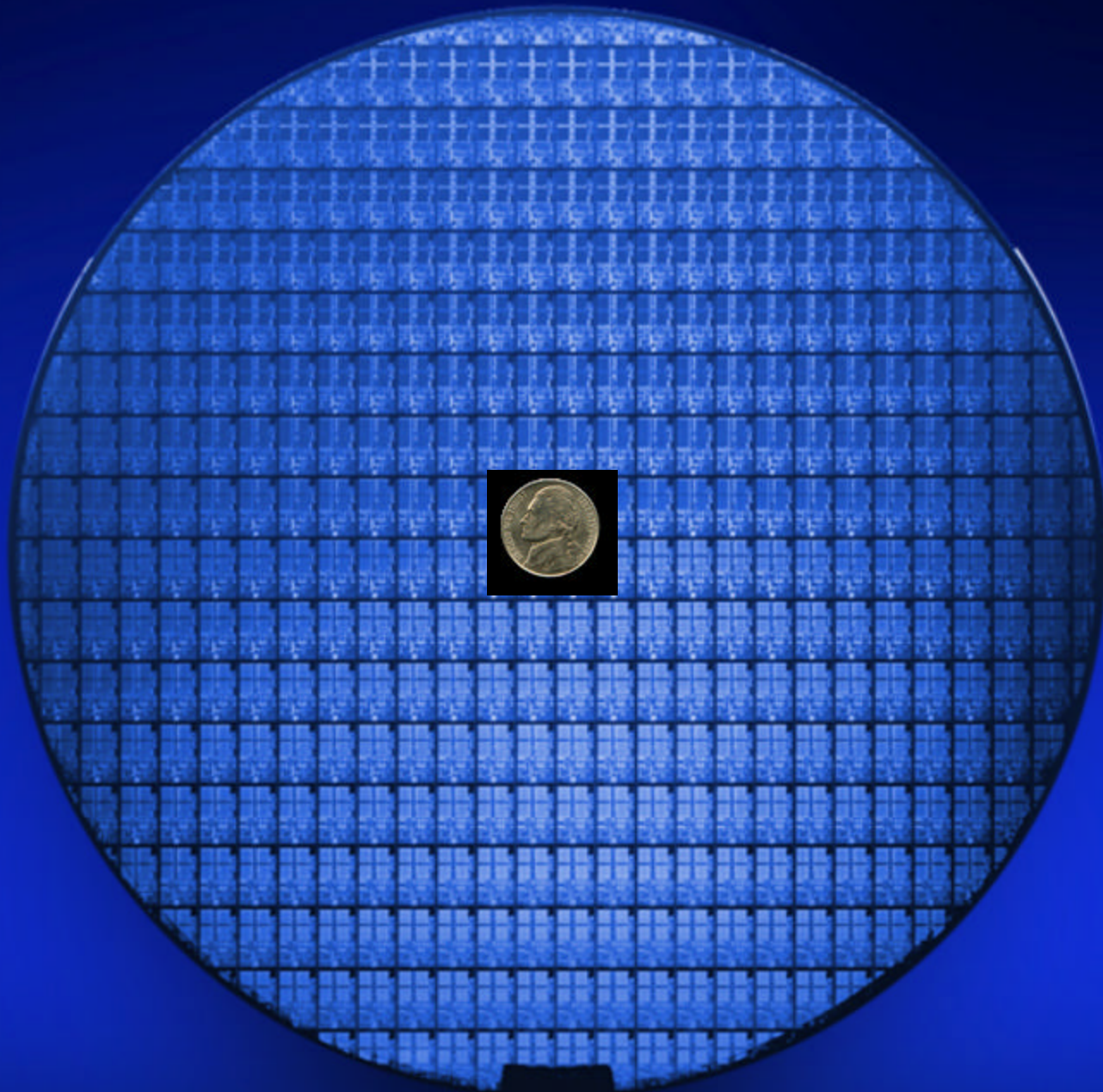


Integrated Circuit Complexity

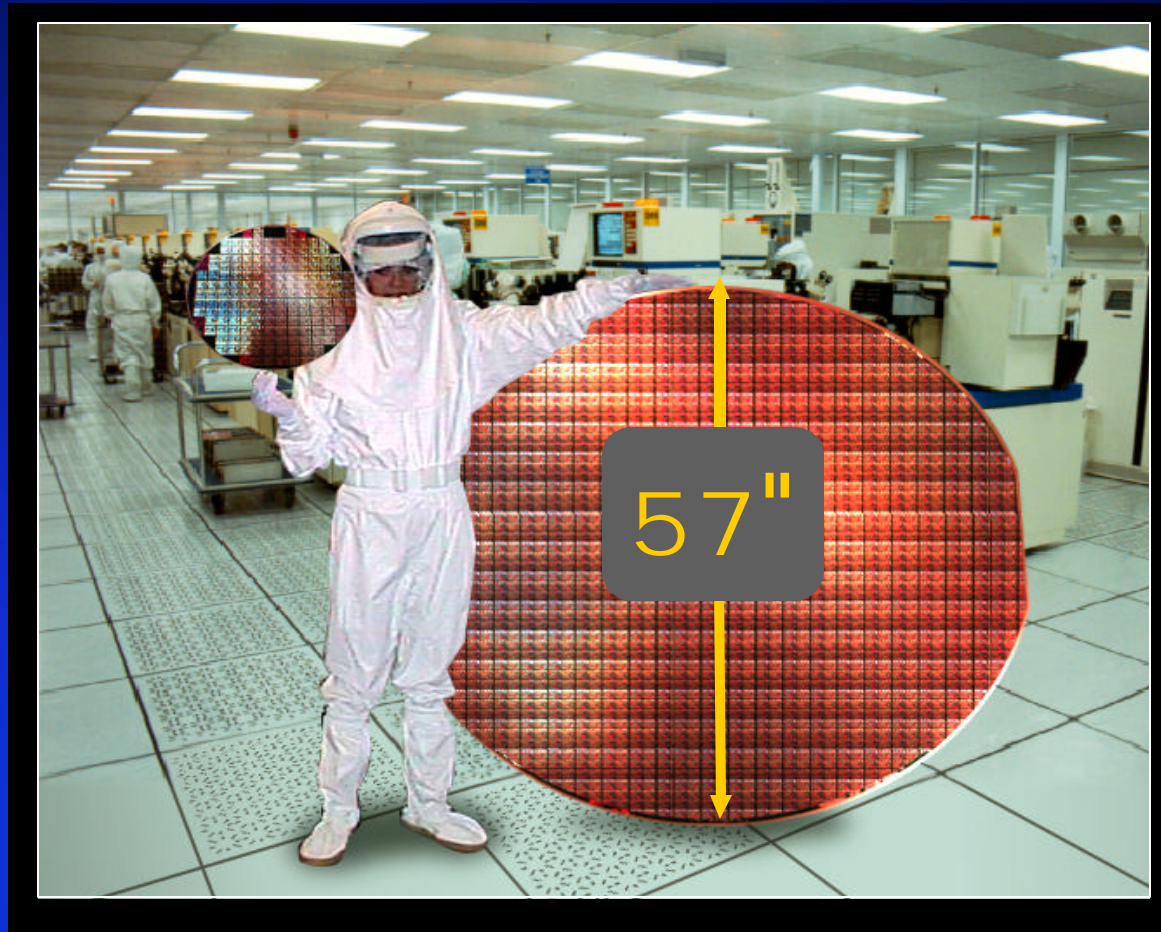
Transistors
Per Die



300mm Wafer

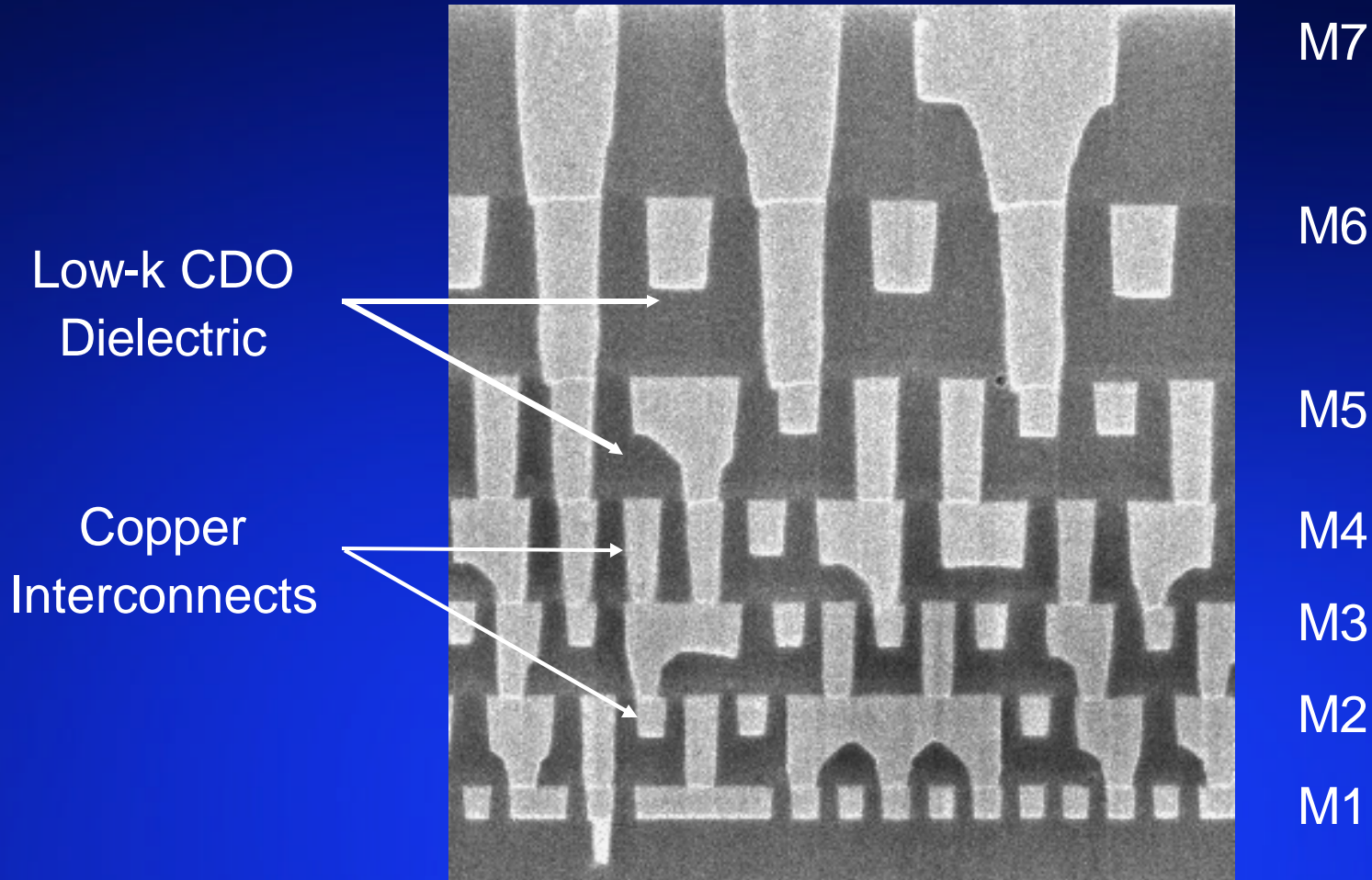


Gordon Moore Prediction Circa 1977



Moore was not always accurate

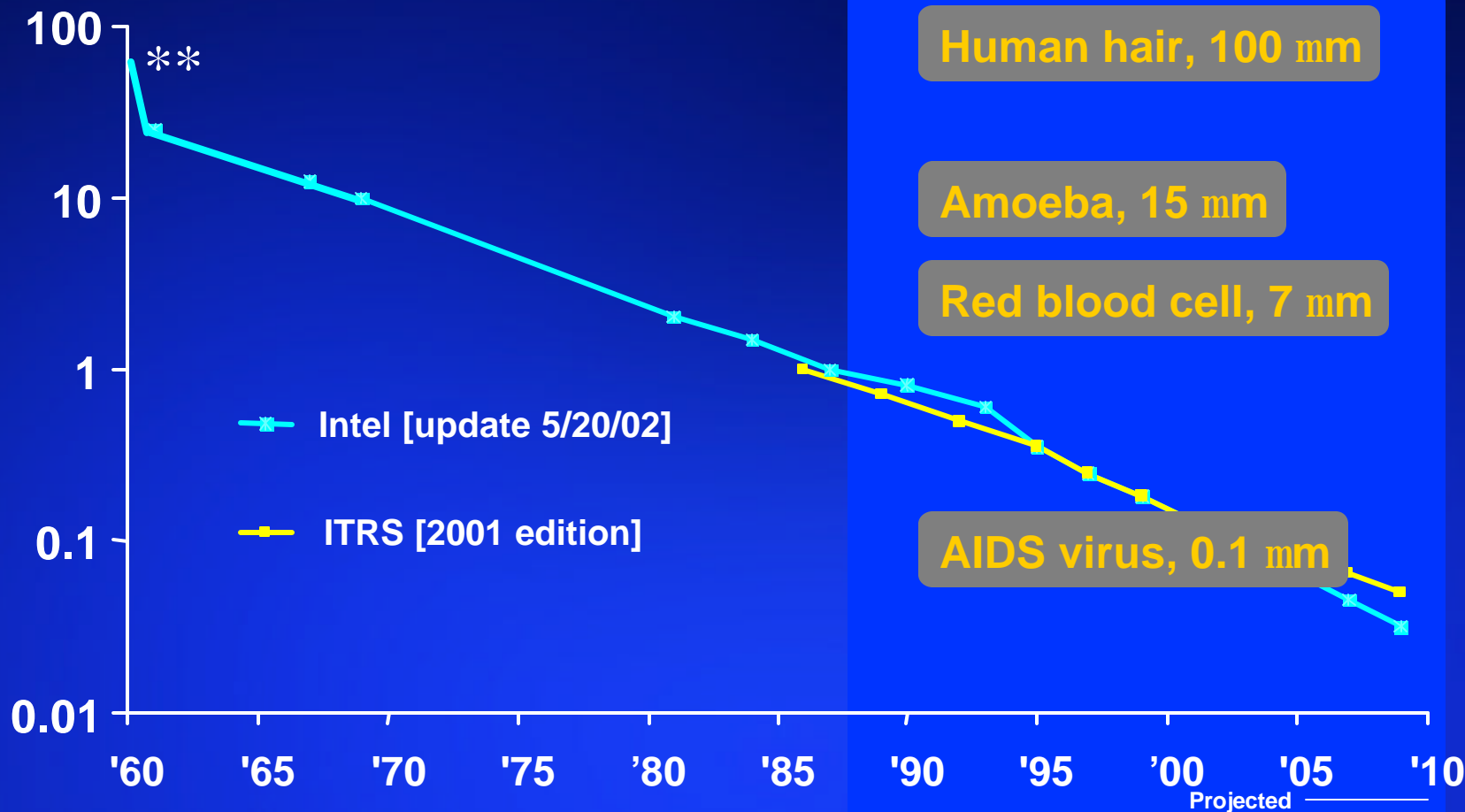
90 nm Generation Interconnects



Combination of copper + low-k dielectric now meeting performance and manufacturing goals

Minimum Feature Size

Feature Size
(microns)



** Planar Transistor; remaining data points are ICs.
Source: Intel, post '96 trend data provided by SIA
International Technology Roadmap for Semiconductors (ITRS)
^ [ITRS DRAM Half-Pitch vs. Intel "Lithography"]

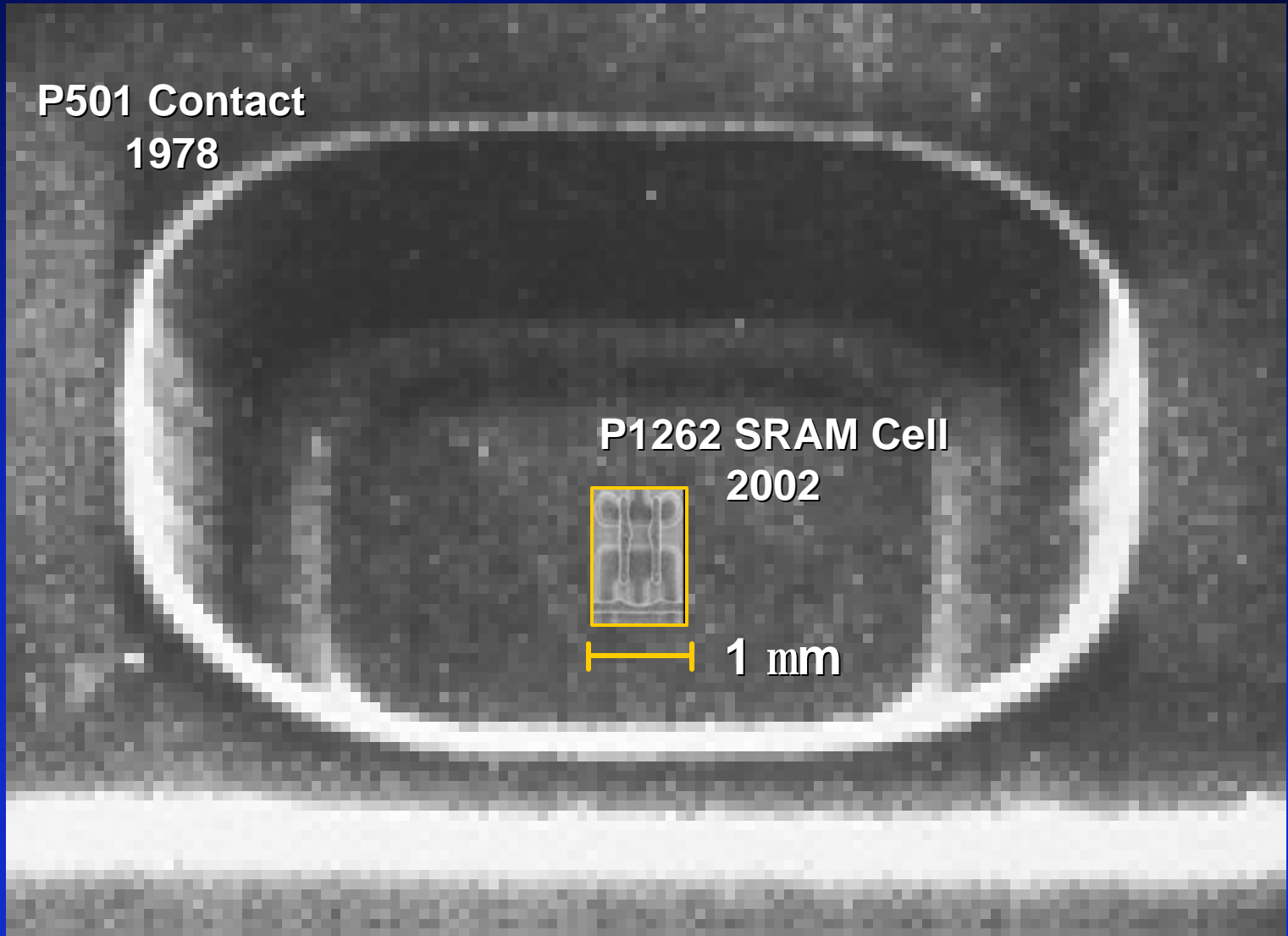
1 μm^2 SRAM Cell

P501 Contact
1978

P1262 SRAM Cell
2002

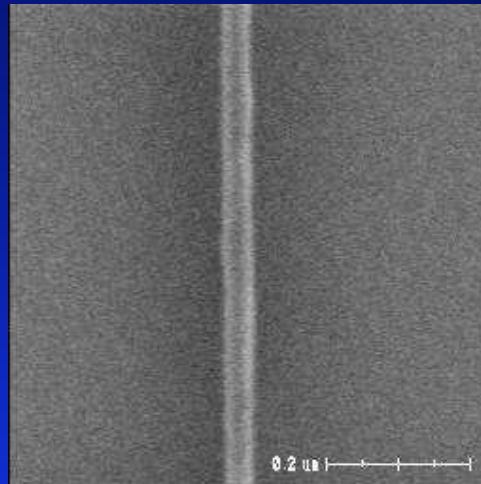


1 mm

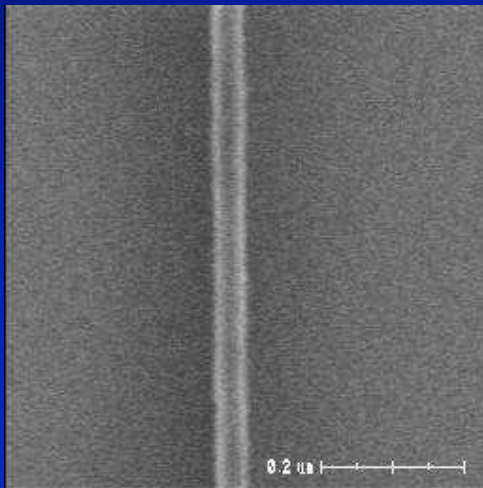
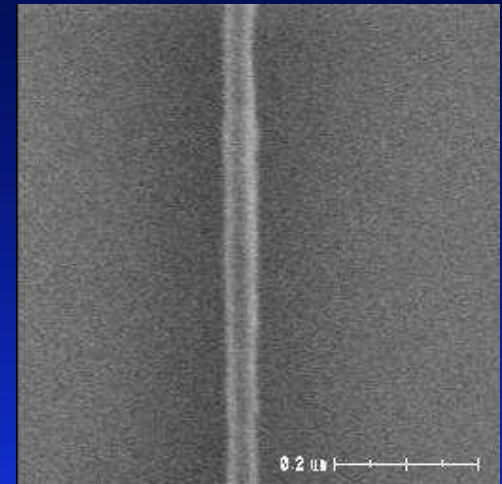


50nm Resist Lines With 193nm Light

-0.2um focus

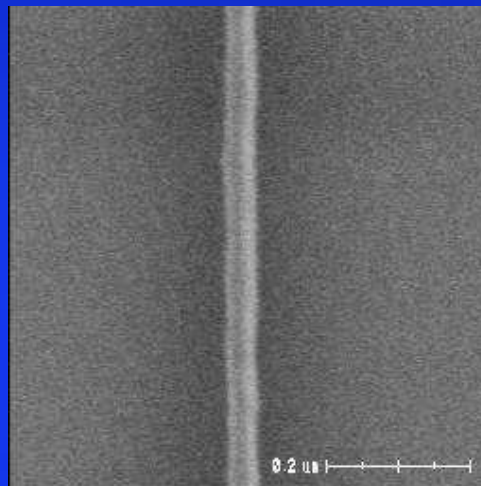


-0.3um focus

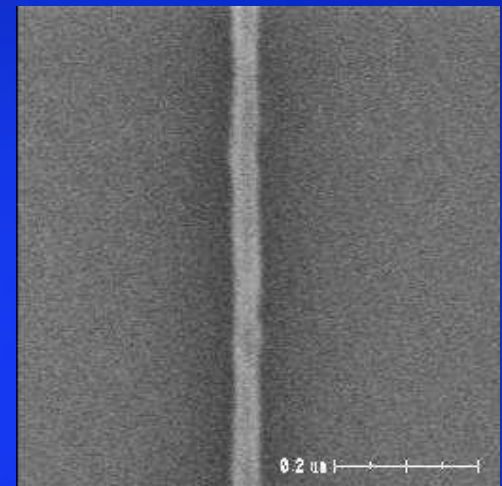


“best focus”

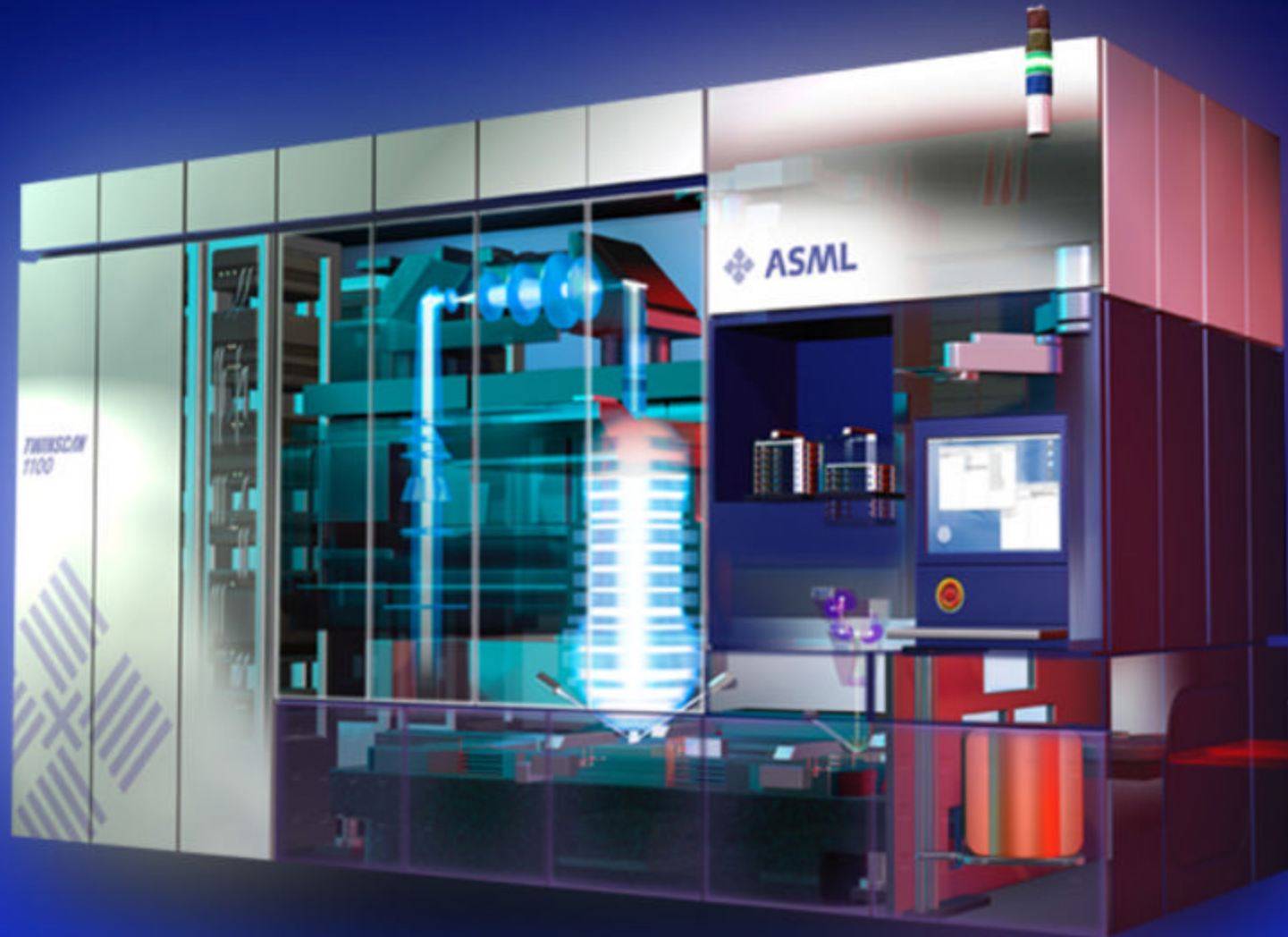
+0.2um focus



+0.3um focus

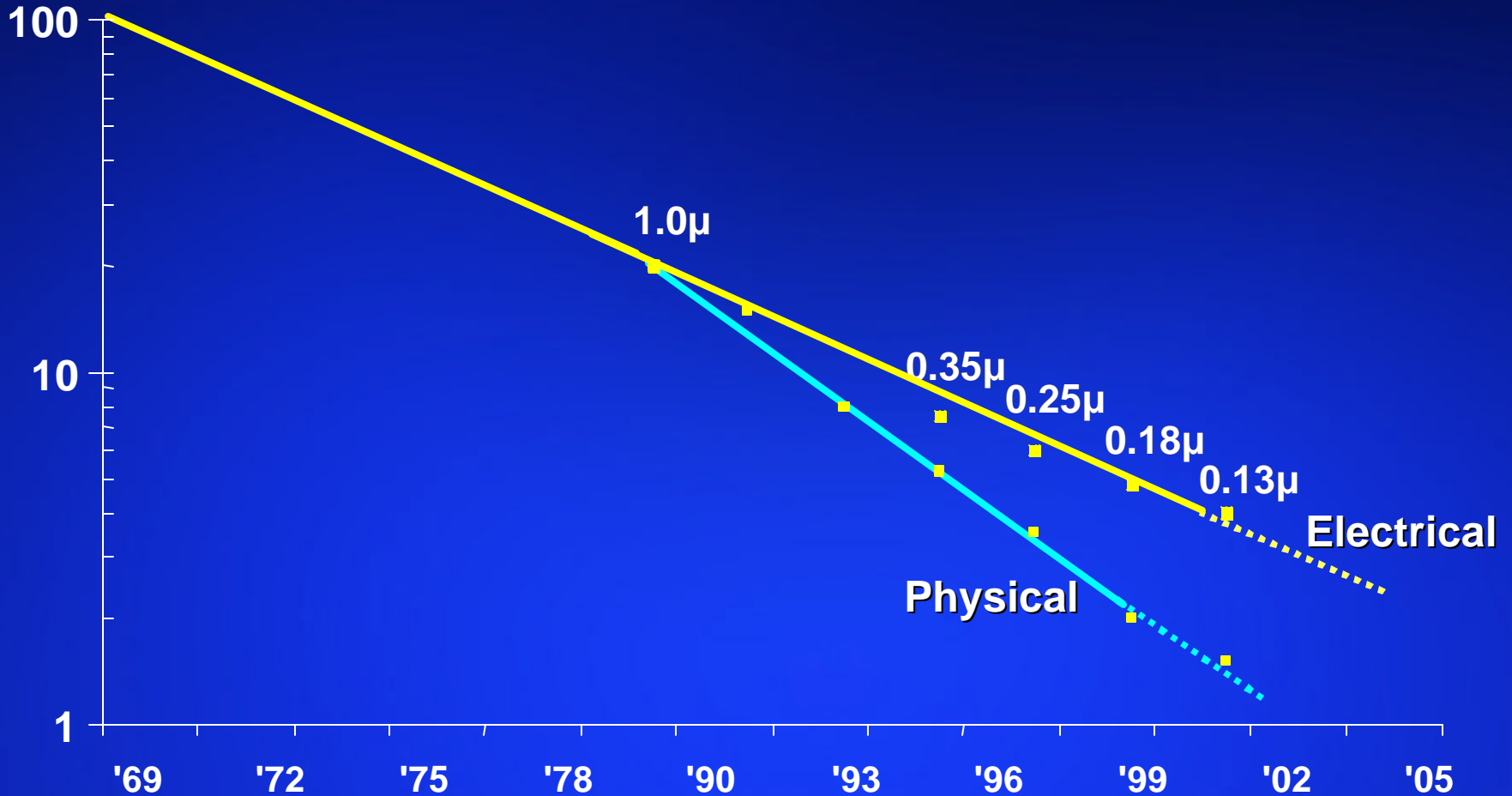


193nm Step and Scan Production Tool

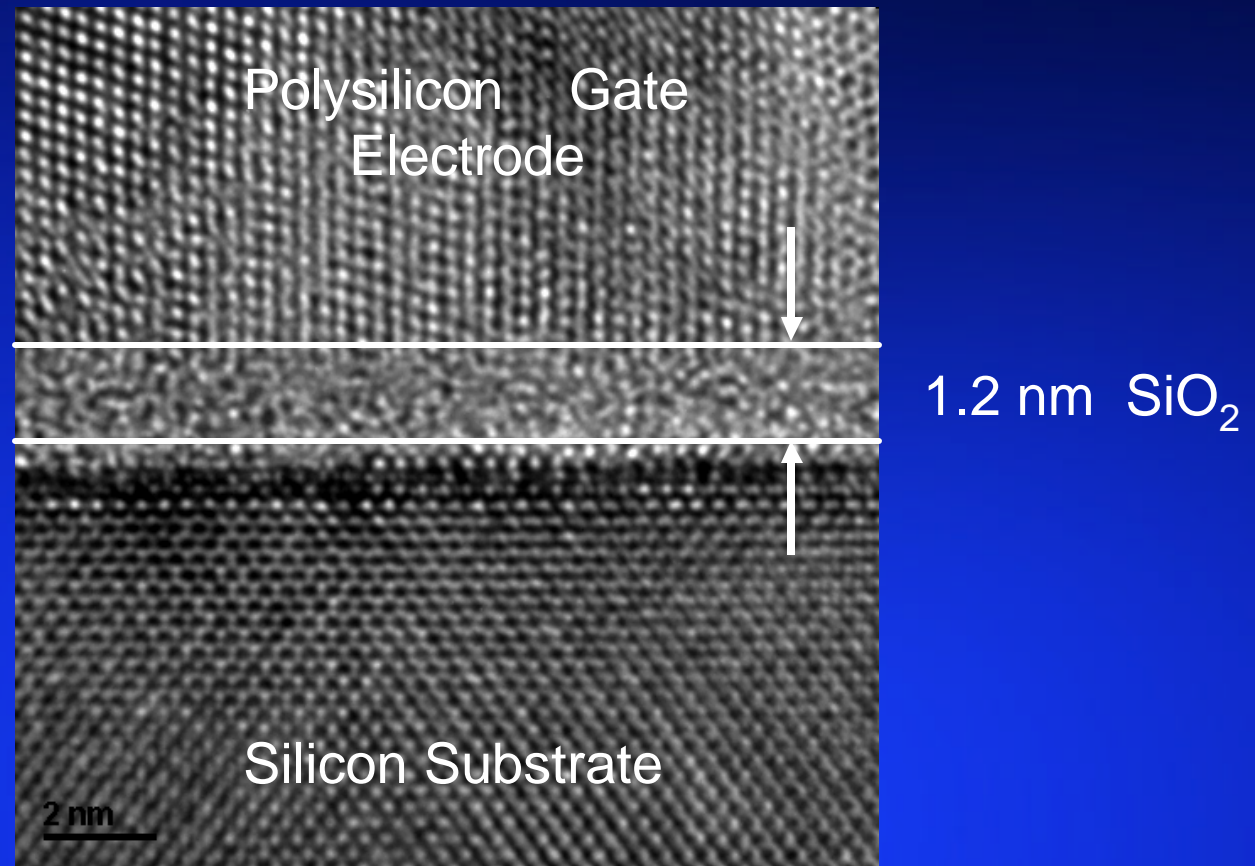


Minimum Insulator Thickness vs Time

Oxide Thickness
(nanometers)

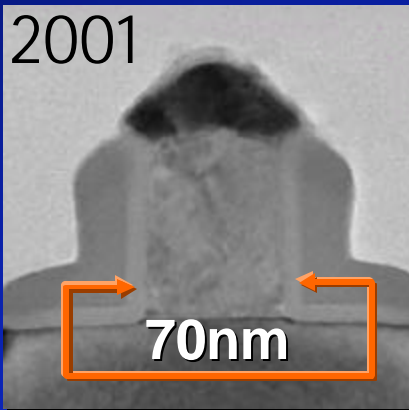


90 nm Generation Gate Oxide

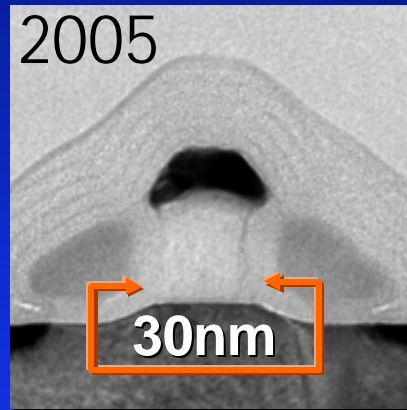


Gate oxide is less than 5 atomic layers thick

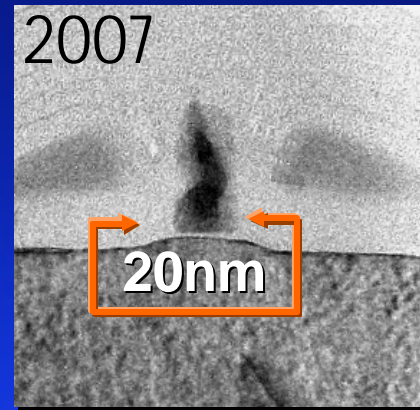
Future Transistors



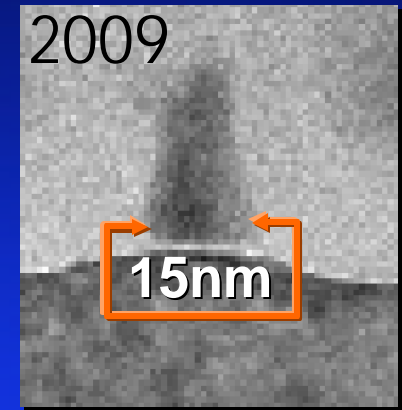
0.13 μ m process



65nm process

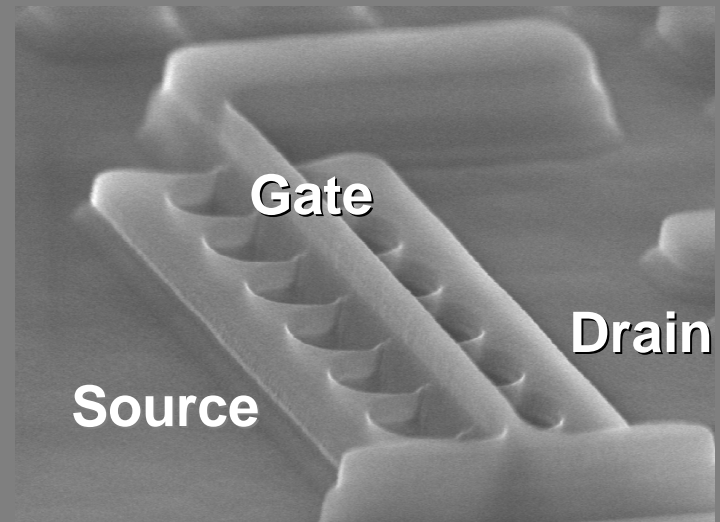
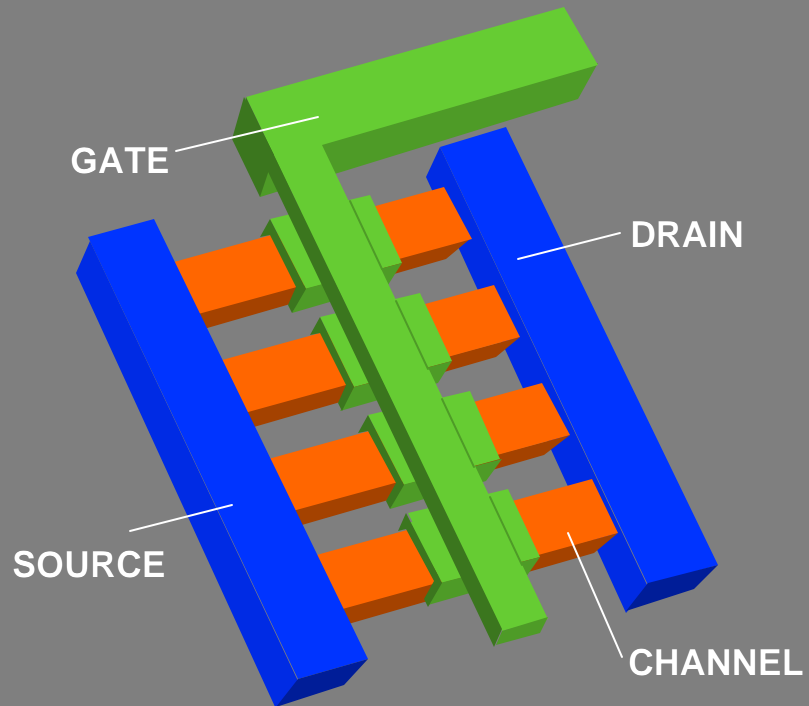


45nm process



32nm process

Experimental Tri-Gate Transistor



Source: Intel

Technology Generations to Come

Double the Density
Reduce Line Width by 0.7x

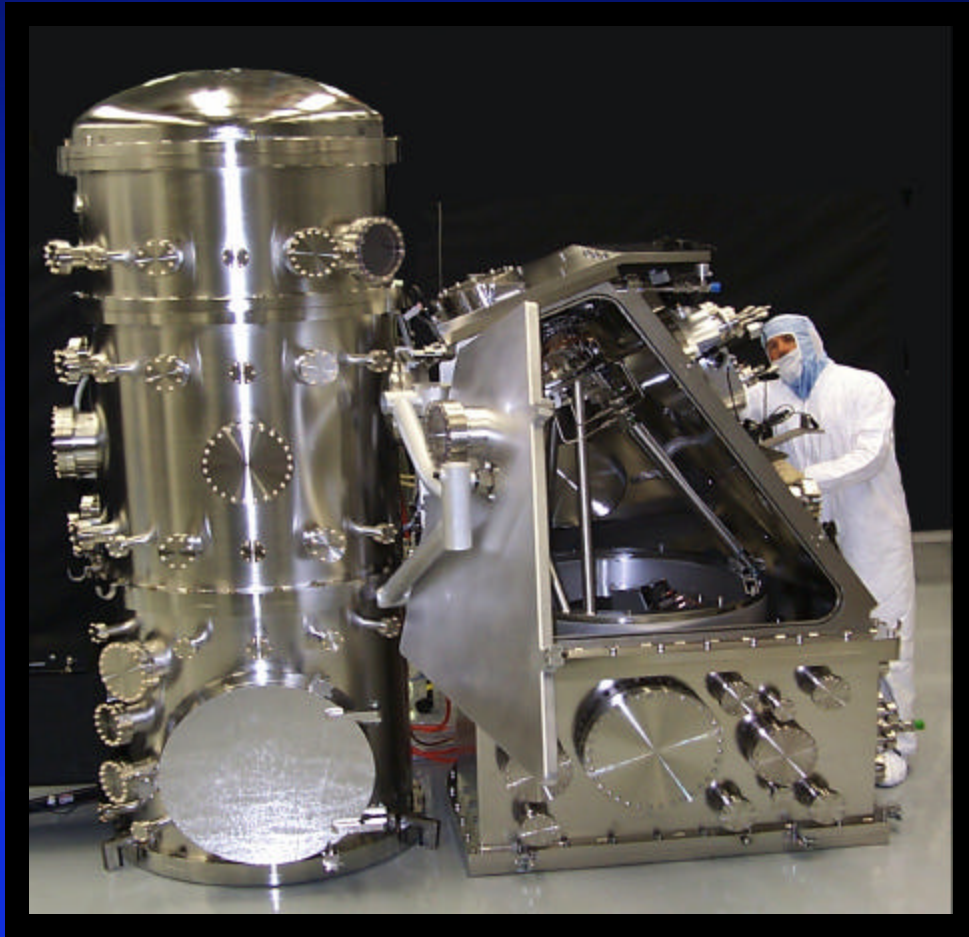
130nm → 90nm → 60nm → 45nm → 30nm

2 or 3 years between generations

∴

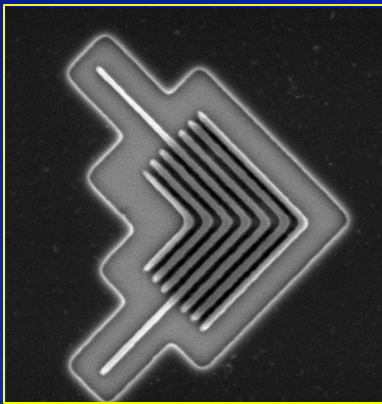
~10 ± 2 Years

Extreme Ultraviolet (EUV) Lithography

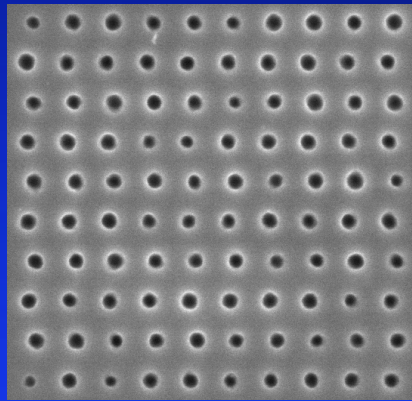


EUV Printed and Etched Lines

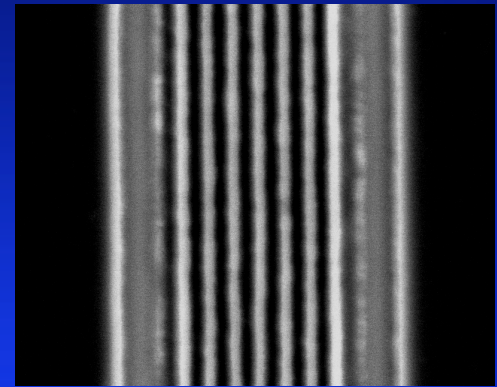
100 nm, $k_1 = 0.75$



80 nm, $k_1 = 0.60$



50 nm dense, $k_1 = 0.37$



Our Revolution

Gordon E. Moore